



STANDARD DETAIL NOTES:

1. ALL DIMENSIONS INDICATED ARE NOMINAL
2. CERTAIN DETAILS OMITTED FOR CLARITY
3. ALL MATERIAL SPECIFICATIONS ARE TO RELEVANT AUSTRALIAN STANDARDS
4. WELD SPECIFICATION - 100% CONTINUOUS - NO INTERMITTENT WELDS ALLOWED JOINT IDENTIFICATION TO AS1554 PART 1
5. CONSUMABLES SPECIFICATIONS ARE AS NOTED ON BOM
6. PAINT SPECIFICATION TO RELEVANT STALKER STANDARD - REFER DATASHEET 70434

OVERALL DRY WEIGHT: 5600.00kg's (est)

DRAWING REFERENCES

PARTS AND CONSUMABLES INFORMATION
 PUMP PARTS DRAWING: DRWG No: 9100-39-23(002PL).dwg
 OVERALL ASSEMBLY PARTS DRAWING: DRWG No: 9100-1030020(002PL)
 OVERALL ASSEMBLY BOM: BOM9100-1030020-001.xls

PUMP DIMENSION DRWG No: 9100-39-23(002DIM).dwg
 BASE FRAME ASSEMBLY DRWG: 9100-1030020(DE).dwg

REV	BY	DATE	DESCRIPTION	CKD	APP
A	AR	01/12/10	SUCTION PRIMING TEE CTR HEIGHT WAS 440 NOW 740mm AS STANDARD (AS ADVISED BY SF)	AR	
B	AR	06/12/10	PUMP DISCH FLNG MOVED TO RHS + PUMP DISCH PIPEWORK ADDED + ASSOC ADJUSTMENTS+ BATT BOX MOVED TO LHS (AS ADVISED BY SF)	AR	
C	AR	10/12/10	PUMP CASING ORIENTATION IN VEW CORRECTED - NO DIM CHANGES REQ'D	AR	
D	AR	15/12/10	DISCH PIPEWORK LENGTH SHORTENED TO PROVIDE ENGINE RADIATOR CLEARANCE DIM 1967 WAS 2011.500	AR	
E	AR	25/11/11	250PFC CROSSBEAM VIEW CHANGED FROM TOE OUT TO TOE IN	AR	

THIS DATA REMAINS THE PROPERTY OF STALKER ENGINEERING. NO DATA MAY BE REPRODUCED WITHOUT PRIOR CONSENT OF COMPANY. DATA MAY BE ALTERED WITHOUT NOTIFICATION.

AS1100 3rd ANGLE PROJECTION

DO NOT SCALE

GENERAL TOLERANCES		DRWN: AR
METRIC	+/-0.400mm	DATE:
IMPERIAL	+/-0.015"	01/11/2010
FABR ±1.50mm (3.00mm TOTAL)		SCALE: 1:1
FILE REFERENCE: 9100-1030020(002GA).dwg	APPRVD FOR CONSTR:	MODEL SPACE
CHECKED: (AR) 25/11/2011	REVISION: (E) 25/11/2011	

STALKER PUMPS
www.stalkerpumps.com.au

GENERAL ARRANGEMENT
 250/250-400 SHD DC CUMMINS QSC 8.3 SAE 2 12v
 COMPRESSOR ASSIST SKID BASE MOUNT

DRAWING No: 9100-1030020(002GA)

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